



Scotch® Heavy Duct Tape 2904

Product Data Sheet

May 2018

Supersedes: June 2016

Product Description

3M™ Scotch® Heavy Duct Tape 2904 is a general purpose conformable cloth duct tape made with polyethylene film over cloth scrim and a synthetic rubber adhesive. A good choice for general maintenance, bundling, wrapping, attaching, sealing, protecting, and colour coding.

Key Features

- Synthetic rubber adhesive provides instant adhesion to a wide variety of surfaces
- Cloth scrim tears straight in both directions.
- Cloth scrim has high tensile strength, ideal for bundling materials
- Conformable and can be applied to irregular surfaces

Physical Properties

Thickness (AFERA 5006) Tape Liner	0,19 mm None
Adhesive Type	Synthetic rubber and resin
Tape Colour	Black, White and Silver

Performance Characteristics

Adhesion to Stainless Steel (AFERA 5001 TM A)	11 N / cm
Tensile Strength (AFERA 5004 MD)	110 N / 25 mm
Elongation at Break (AFERA 5004 MD)	30%

Storage & Shelf Life

Store at 16 °C – 25 °C and 40-65 % relative humidity in its original box. The product can be stored up to 12 months after production

For Additional Information

To request additional product information or to arrange for sales assistance, go to www.3M.be/bonding or www.3M.nl/bonding

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